

Rec'd PCT/PTO 14 APR 2005



14/05/05 1003 / U 05088 H2

10531564

INVESTOR IN PEOPLE

PRIORITY DOCUMENT

SUBMITTED OR TRANSMITTED IN
COMPLIANCE WITH RULE 17.1(a) OR (b)

The Patent Office
Concept House
Cardiff Road
Newport
South Wales
NP10 8QQ

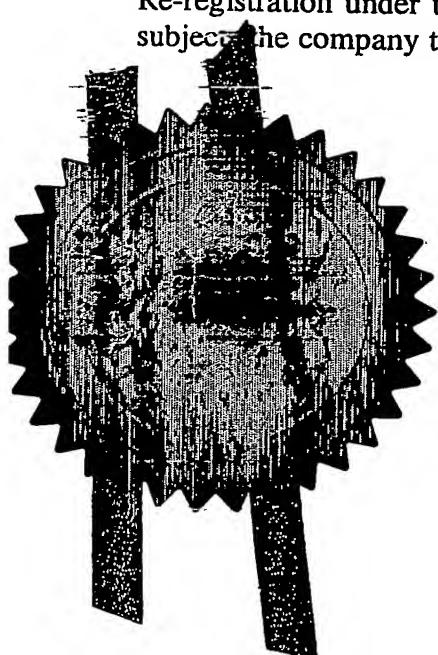
RECEIVED	
22 JAN 2004	
WIPO	PCT

I, the undersigned, being an officer duly authorised in accordance with Section 74(1) and (4) of the Deregulation & Contracting Out Act 1994, to sign and issue certificates on behalf of the Comptroller-General, hereby certify that annexed hereto is a true copy of the documents as originally filed in connection with the patent application identified therein.

In accordance with the Patents (Companies Re-registration) Rules 1982, if a company named in this certificate and any accompanying documents has re-registered under the Companies Act 1980 with the same name as that with which it was registered immediately before re-registration save for the substitution as, or inclusion as, the last part of the name of the words "public limited company" or their equivalents in Welsh, references to the name of the company in this certificate and any accompanying documents shall be treated as references to the name with which it is so re-registered.

In accordance with the rules, the words "public limited company" may be replaced by p.l.c., plc, P.L.C. or PLC.

Re-registration under the Companies Act does not constitute a new legal entity but merely subjects the company to certain additional company law rules.



Signed

Dated 13 January 2004

Patents Form 1/77

Patents Act 1977
(Rule 16)

THE PATENT OFFICE

11 DEC 2002

The
Patent
OfficeEPO2 E7702561 D02835
P01/T700 0.00 0228899.1

0228899.1

RECEIVED BY EPOX
Request for grant of a patent(see the notes on the back of this form. You can also get
an explanatory leaflet from the Patent Office to help
you fill in this form)

The Patent Office

Cardiff Road, Newport
South Wales NP9 1RH

1. Your reference

P400620

2. Patent application number

(The Patent Office will fill in this part)

0228899.1

3. Full name, address and postcode of the or
of each applicant (*underline all surnames*)

Reece, Alan Richard

Woodside

The Crescent

Wylam

Northumberland NE41 8HU

Patents ADP number (if you know it)

3263795001

If the applicant is a corporate body, give
the country/state of its incorporation

4. Title of the invention

WHEEL ASSEMBLY FOR VEHICLE

5. Name of your agent (if you have one)

URQUHART-DYKES & LORD
ST NICHOLAS CHAMBERS
AMEN CORNER
NEWCASTLE UPON TYNE
NE1 1PE

Patents ADP number (if you know it)

00001644019

6. If you are declaring priority from one or
more earlier patent applications, give the
country and the date of filing of the or of
each of these earlier applications and the or
each application number

Country

Priority application
number (if you know
it)Date of filing
(day/month/year)7. If this application is divided or otherwise
derived from an earlier UK application,
give the number and the filing date of the
earlier application

Number of earlier application

Date of filing
(day/month/year)8. Is a statement of inventorship and or right
to grant of a patent required in support of
this request? (Answer "Yes" if)
a) any applicant named in part 3 is not an inventor, or
b) there is an inventor who is not named as an
applicant, or
c) any named applicant is a corporate body;
see note (d)

NO

Patents Form 1/77

9. Enter the number of sheets for any of the following items you are filing with this form.

Do not count copies of the same document
Continuation sheets of this form

Description	12
Claim(s)	3
Abstract	
Drawing(s)	5 ✓

CR

10 If you are also filing any of the following items state how many against each item:

Priority documents
Translation of priority documents
Statement of inventorship and right to grant of a patent (patents form 7/77)
Request for preliminary examination and search (patents form 9/77)
Request for substantive examination (patents form 10/77)
Any other documents (please specify)

11

✓ We request the grant of a patent on the basis of this application.

Signature

Date 11 December 2002



URQUHART-DYKES & LORD

12 Name and daytime telephone number of person to contact in the United Kingdom

Martin Vinsome 0191 2618573

Warning

After an application for a patent has been filed, the Comptroller of the Patent Office will consider whether publication or communication of the invention should be prohibited or restricted under Section 22 of the Patents Act 1977. You will be informed if it is necessary to prohibit or restrict your invention in this way. Furthermore, if you live in the United Kingdom, Section 23 of the Patent Act 1977 stops you from applying for a patent abroad without first getting written permission from the Patent Office unless an application has been filed at least 6 weeks beforehand in the United Kingdom for a patent for the same invention and either no direction prohibiting publication or communication has been given, or any such direction has been revoked.

Notes

- If you need help to fill in this form or you have any questions, please contact the Patent Office on 0645 500505.
- Write your answers in capital letters using black ink or you may type them.
- If there is not enough space for all the relevant details on any part of this form, please continue on a separate sheet of paper and write "see continuation sheet" in the relevant part(s). Any continuation sheet should be attached to this form.
- If you have answered "Yes" Patents Form 7/77 will need to be filed
- Once you have filled in the form you must remember to sign and date it.
- For details of the fee and ways to pay please contact the Patent Office.

-1-

WHEEL ASSEMBLY FOR VEHICLE

The present invention relates to a wheel assembly for a vehicle, and relates particularly, but not exclusively, to a wheel assembly for minimising injury to occupants of a vehicle as a result of an explosion under the wheel assembly. The invention also relates to a vehicle incorporating at least one such wheel assembly.

A substantial risk to vehicles and their occupants is posed by anti-tank mines buried slightly below the surface of the ground as a result of ongoing or previous warfare. Although military vehicles entering minefields are generally armoured and therefore protected to a certain extent from the effect of explosions, the occupants of civilian vehicles encountering such mines are at substantial risk of injury or death as a result of such mines.

Most anti-tank mines are detonated by means of a substantial load applied to the upper surface of the mine, as a result of which a mine usually explodes under one of the wheels of a vehicle passing over the mine. A major part of the energy of the explosion is transmitted into the vehicle through the wheel and its connection to the body of the vehicle, with some energy being transferred to the vehicle as a direct effect of the blast on the body of the vehicle. This latter effect can be a relatively minor effect, depending upon the shape and weight of the vehicle, and the distance between the body of the vehicle and the bottom of the wheel.

However, in a conventional wheel and axle assembly, the wheel is very firmly attached to the vehicle by a very strong axle and suspension. It is necessary for the axle and suspension to be strong because the main forces between the vehicle and the ground are transmitted through this assembly. However, if an anti-tank

-2-

mine explodes under one of the wheels, the same axle and suspension transmits a significant amount of energy from the blast to the body of the vehicle and can cause significant injury or even death to its occupants.

Vehicles intended for use where the risk of exploding mines is high may have the whole axle and spring and shock absorber assembly fixed to the vehicle chassis so that it can be blown off without damage to the vehicle fixing points. This enables the whole assembly to be replaced easily, but is generally only applicable to special purpose military vehicles, and not applicable to civilian vehicles, such as agricultural vehicles. This arrangement also suffers from the drawback that the damage is still extensive and the time taken to repair it is considerable.

Preferred embodiments of the present invention seek to overcome the above disadvantages of the prior art.

According to an aspect of the present invention, there is provided a wheel assembly for a vehicle, the assembly comprising:-

a wheel rim;

a first support plate mounted to said rim;

a second support plate adapted to be mounted to an axle;

first coupling means, connected between said first and second support plates, for transferring torque between said first and second support plates; and

-3-

second coupling means, connected between said first and second support plates, for transferring radial and axial forces from said first support plate to said second support plate;

wherein said first and second coupling means are incapable of transferring, from said first support plate to said second support plate, radial or axial forces, tending to remove the assembly from the axle, and exceeding respective predetermined levels.

This provides the advantage that axial and radial forces exceeding respective predetermined levels, which are the predominant components of the forces generated by a mine exploding under a wheel of a vehicle carrying the assembly, are prevented from being transferred to the axle, and therefore to the vehicle body. This in turn minimises the extent of injury to the occupants of the vehicle and the extent of damage to the vehicle.

Said first coupling means may comprise torque transfer means adapted to transfer torque from said second to said first support plate.

Said torque transfer means may include at least one body member having first engaging means for enabling the or each said body member to slide in a first direction relative to said first support plate, and second engaging means for enabling the or each said body member to slide in a second direction, not parallel to said first direction, relative to said second support plate.

Said torque transfer means may include at least one body member and a plurality of first linkages pivotably connected between at least one said body member and said first support plate, and a plurality of second linkages pivotably connected between at least one said body member and said second support plate.

-4-

The second coupling means may further include at least one first coupling member connected between said first and second support plates and adapted to fracture as a result of application thereto of radial or axial forces exceeding said respective predetermined levels.

The first and/or second coupling means may include a plurality of second coupling members adapted to fracture as a result of fracture of at least one said first coupling member.

Said second support plate may be adapted to be mounted to said axle via a gearbox.

Said second support plate may define a region of decreasing cross section in a direction transverse to said axle.

This provides the advantage of reducing the extent to which the assembly becomes trapped on the axle as a result of an explosion under the wheel assembly.

The assembly may further comprise removable securing means for securing said assembly to the axle.

This provides the advantage of enabling the wheel assembly to be more securely attached to the axle when the risk of explosion under the wheel assembly is less, for example when the vehicle is travelling on public roads.

According to another aspect of the present invention, there is provided a vehicle comprising:

a chassis;

a cab for accommodating at least one occupant;

at least one wheel assembly as defined above; and
a respective axle provided on the chassis for supporting the or
each said wheel assembly.

Preferred embodiments of the present invention will now be
described, by way of example only and not in any limitative
sense, with reference to the accompanying drawings, in which:-

Figure 1 is a schematic representation of a prior art
agricultural tractor;

Figure 2 is an exploded perspective view of a wheel assembly of
a first embodiment of the present invention;

Figure 3 is a cross sectional elevation view of the wheel
assembly of Figure 2 carrying a tyre;

Figure 4 is a cross sectional view of part of a wheel assembly
of a second embodiment of the present invention;

Figure 5 is a cross sectional view of part of the wheel assembly
of a third embodiment of the present invention; and

Figure 6 is an exploded perspective view, corresponding to Figure
2, of a wheel assembly of a fourth embodiment of the present
invention.

Figure 1 shows a prior art agricultural tractor, which is
particularly suitable for operation in a mine field because the
chassis and driver's cab are narrow and well separated from the
wheels, which are set far out from the centre of the vehicle on
strong axles that offer little resistance to blasts. The tractor
has front and rear wheels, each rear wheel having a tyre (1) of
rolling radius r , mounted on a rim (2) which is connected to an

-6-

axle flange (3), by means of a nave plate (4), through a number of bolts (5) which are arranged in a circle of radius x . The front axle of the tractor can pivot about a horizontal axis (6), each front wheel being steerable through a mechanism (7) and having a gearbox (8) protruding out beyond the corresponding nave plate.

The external forces acting on the rear wheels come from the ground, and may be conveniently divided into a vertical component V , a horizontal thrust H and a sideways force S . These forces are reacted from the tractor through the corresponding axle flange (3) by means of the bolts (5).

The tyre (1) is designed to achieve a very good grip on the ground, and the coefficient of friction is therefore high, and may be as high as 1. For the purposes of design, the forces H and S may therefore be taken as equal to V . With a heavy implement mounted behind the tractor, the whole weight W of the tractor and implement may effectively be carried on the rear tyres (1).

If the direction of V is considered as radial, that of S as axial, and that of H as longitudinal, the force H is communicated to the wheel by a torque at the axle having a magnitude $H \times r$, where r is the rolling radius of the tyre (1). The number n and diameter d of the bolts holding the wheel to the axle flange (3) at a pitch circle of radius x have to be sufficient to carry the torque $H \times r$. It will therefore be appreciated that the shear strength Q of each bolt will need to be greater than $nQ = \frac{r}{x}H$.

A typical large tractor tyre has $r = 860$ mm and $x = 138$ mm, from which it can be seen that $nQ =$ approximately $6.2 V$, because H is approximately equal to V . It can therefore be concluded that conventional wheels are fixed to the axles by an arrangement of

-7-

bolts which, if they are strong enough to carry the torque, are several times stronger than is required to carry the vertical loads. This applies to a wide range of wheels used on most vehicles, including passenger cars.

As a result, if such a wheel when mounted to a vehicle runs over a mine, the resulting explosion applies a generally vertical load to the wheel, which becomes large enough to destroy the wheel, damage the axle and transmit shock loads into the vehicle large enough to kill or injure the occupants of the vehicle.

Referring now to Figure 2, a wheel assembly of a first embodiment of the present invention has a wheel rim (10) welded to a nave plate (11) which has a generally circular hole (12) in its centre, which is a close fit on a shear bolt (13). Two keys (14, 15) are provided at diametrically opposite locations across the nave plate (11), the two keys (14, 15) being a sliding fit within corresponding key ways (16, 17) cut in the face of a torque ring (18). Two further key ways (19, 20) are cut on the opposite face of the torque ring (18), the key ways (19, 20) being located on a diameter generally at right angles to the diameter through key ways (16, 17).

A drive plate (21) carries keys (22, 23) for slidably engaging key ways (19, 20) on torque ring (18). The drive plate (21) also has a central boss (24) which protrudes towards nave plate (11), a distance slightly less than the thickness of torque ring (18). A threaded hole (25) in the boss (24) receives the thread of shear bolt (13) so that the shear bolt (13) can be tightly screwed into hole (25) to hold the wheel assembly together to form a single wheel having a composite nave plate across the face of the rim (10). This assembly can then be bolted to a vehicle axle flange (26) by means of bolts passing through holes (27, 28) in the drive plate (21) and the axle flange (26) respectively. A set of larger holes (29) is also provided in nave plate (11)

-8-

to allow a box type spanner (not shown) to be used to tighten the nuts or bolts used on the axle flange (26).

As shown in Figure 3, which shows a side cross-sectional view through the wheel assembly of Figure 2 but having a tyre (30) mounted on the wheel rim (10), it can be seen that in the position shown with one of the pairs of keys (14, 15) or (22, 23) arranged vertically, only the shear bolt (13) prevents the torque ring (18) sliding upwards relative to the drive plate (21) or the nave plate (11) sliding upwards relative to the torque ring (18). When the corresponding key ways (16, 17) or (19, 20) are angled relative to the ground, there is some friction between the keys and the corresponding key ways, and it is found that when an explosion occurs, the friction is mainly due to the inertia of the torque ring (18), which should therefore be kept as light as possible.

Figure 3 shows typical dimensions of a large tractor wheel and tyre (30), and provides a basis for demonstrating a way in which the single shear bolt (13) supports the vertical load V and also either an outward sideways load O or an inward sideways load I when the tractor is working normally and shears off at an appropriate load as a result of an explosion.

The inward load I puts compression into the drive plate (21) via the torque disc (18) producing the outward force D on the nave plate (11) and a tensile force B in the shear bolt which can be readily calculated as $\frac{400}{460}I$ or 0.87 I.

When the sideways force is outward, O puts the assembly of plates at the top into compression at E and the shear bolt is in tension of $1260/400 \times O = 3.15 \times O$. The maximum value of O is approximately V. This is the worst case of lateral loading.

-9-

For a wheel of the dimensions shown a 20 mm diameter Grade 8.8 bolt is appropriate. This bolt shears at about 11 tonne and fails in tension at about 20 tonne, so that the device can carry a vertical load of about 11 tonne, which corresponds to the maximum allowable weight of the whole tractor and implement which is carried equally on two wheels. The value of outward side force it can carry has been calculated as $3.15 \times 0 = 20$ tonne so that $O=6.4$ tonne, a very appropriate value.

The single shear bolt can only supply the correct amount of shear for the vertical loads and enough tensile strength for the sideways loads for wheels in which the torque ring is large relative to the tyre diameter. When it is smaller, it is necessary to add small diameter bolts through the torque ring 18 and drive plate 21 and through holes with much greater clearance in the nave plate 11. These bolts can be arranged to fail one after the other after the main shear bolt has failed.

When the shear bolt (13) fractures, the wheel leaves the tractor cleanly and it is only necessary to unscrew the broken piece of shear bolt (13) and collect the undamaged torque ring (18) and fit a new wheel and tyre (30).

Referring now to Figure 4, in which parts common to the embodiment of Figures 2 and 3 are denoted by like reference numerals but increased by 100, a second embodiment of the invention, suitable for use with one of the front wheels of the tractor of Figure 1, is shown. It has been found that an explosion under a tyre has a considerable outward component as well as the main upward force, and the rim (110) of a typical tractor wheel is quite thin, as a result of which the explosion breaks the weld between the rim (110) and the nave plate (111) at the bottom and goes on to drive the bottom half of the rim (110) up into the top half, forming an inverted U which is projected outwards and upwards from the tractor.

-10-

In order to accommodate a gear box (131) via which the wheel of Figure 4 is mounted to an axle flange (126), the drive plate (121) is provided with a generally cylindrical extension (132).

The arrangement shown in Figure 4 has the disadvantage that the wheel is set outwards a considerable distance from gearbox (131), which may not be strong enough to withstand the bending this imposes. A third embodiment of the invention shown in Figure 5 can be used. In this arrangement the wheel is brought inwards so that its centre is in line with the axle flange 226.

Referring now to Figure 5, in which parts common to the embodiment of Figures 2 and 3 are denoted by like reference numerals but increased by 200, a third embodiment of the invention is shown. This embodiment is intended to prevent the wheel rim (210) wrapping around the drive plate, which is now an assembly consisting of parts (211), (233), (236) and (238) and holding the rim (210) to the axle flange (226), increasing the transfer of load to the tractor and making the fitting of a new wheel more difficult. The drive plate (211) has a generally conical shape, having as steep an angle as possible. An additional plate (234) is provided towards the outside of the rim (210) and carries vertical and horizontal loads.

The torque into the wheel is applied through a separate flange (235), set as far into the wheel as possible, via torque ring (218) to a flange (236) fixed to the conical drive plate extension (211). When an explosion occurs under the tyre and shear bolt (213) fails, the rim (210) moves upwards closing gap (237) between the rim (210) and conical extension (211). The rim (210) then slides along the conical surface (211) under the combined effects of the conical shape and the outward component of the blast. A cylindrical extension (238) is provided to prevent the collapsing rim (210) from becoming trapped behind the flange (236).

-11-

Referring now to Figure 6, a fourth embodiment of the invention is shown, in which parts common to the embodiment of Figures 2 and 3 are denoted by like reference numerals but increased by 300. The torque ring (18, 118, 218) having two pairs of key ways is replaced by a torque plate (340) having straight line linkages arranged at right angles to each other. This arrangement transmits torque from the drive plate (321) to the nave plate (311), without unduly restricting radial movement of the nave plate (311) relative to the drive plate (321).

Links (339, 341) of generally equal length L, are pivoted to the torque plate (340) by respective bolts through holes (342, 343). The centres of these bolts are placed generally equidistantly from shaft axis (344) on diameter line (345). The other ends (346, 347) of the links (339, 341) are pivoted to the drive plate (321) at pivot points (348, 349) respectively, which also lie on a diameter of the drive plate (321) and are generally equidistant from the shaft axis (344). As a result, links (339, 341) are generally parallel to each other and at right angles to diameter line (345) when the centre point X of diameter (345) coincides with the shaft axis (344). This arrangement allows the centre X of torque plate (340) to move in a straight line over short distances along diameter (345) on either side of the shaft axis (344). The distance over which this movement approximates to a straight line depends upon the length L of the links (339, 341), and in practice, these links should be made as long as practicable.

A similar arrangement is provided by links (350, 351) which connect the torque plate (340) to the nave plate (311). Diameter line (352), on which links (350, 351) are pivoted to the torque plate (340) is arranged generally at right angles to diameter line (345). This arrangement allows the nave plate (311) to move a short distance in a radial direction on either side of the shaft axis (344). The combined action of the straight line link

-12-

system described in this embodiment simulates the movements permitted by the orthogonal key ways of the embodiment of Figure 2, provided that the movements involved are small.

Shear bolt (313) is a close fit in hardened bush (353), which is fixed to a hole (354) in the nave plate (311). As in the previous embodiments, torque from the axle flange (326) is transmitted to nave plate (311) without significantly restricting the radial movement of the nave plate (311). The flange, torque and nave plate assembly are held together by two pairs of bolts (355), of which only one bolt is shown in Figure 6. These bolts (355) pass through enlarged holes (356) in the nave plate (311) and therefore do not restrict the radial movements of the nave plate (311). Typically, the shank of this bolt (355), in the region where it acts as the pivot (348, 349), has a diameter required to carry the heavy torque loads to the links (339, 341). The diameter of this bolt, in the region where it passes through the corresponding enlarged hole (356), is reduced so that is just sufficient to carry the small tensile load holding washer (357) against the face of nave plate (311) to clamp the plate assembly together.

With this arrangement, when the shear bolt (313) fails as a result of an explosive load, bolt (355) and the other three corresponding bolts (355) will shear off easily allowing the nave plate (311) to separate cleanly from the drive plate (321) without putting an undue load on the axle flange (326).

It will be appreciated by persons skilled in the art that the above embodiments have been described by way of example only, and not in any limitative sense, and that various alterations and modifications are possible without departure from the scope of the invention as defined by the appended claims.

-13-

CLAIMS

1. A wheel assembly for a vehicle, the assembly comprising:-

a wheel rim adapted to support a tyre;

a first support plate mounted to said rim;

a second support plate adapted to be mounted to an axle;

first coupling means, connected between said first and second support plates, for transferring torque between said first and second support plates; and

second coupling means, connected between said first and second support plates, for transferring radial and axial forces from said first support plate to said second support plate;

wherein said first and second coupling means are incapable of transferring, from said first support plate to said second support plate, radial or axial forces, tending to remove the assembly from the axle, and exceeding respective predetermined levels.

2. An assembly according to claim 1, wherein said first coupling means comprises torque transfer means adapted to transfer torque from said second to said first support plate.

3. An assembly according to claim 2, wherein said torque transfer means includes at least one body member having first engaging means for enabling the or each said body member to slide in a first direction relative to said first support plate, and second engaging means for enabling the or each said body member to slide in a second direction, not parallel to said first direction, relative to said second support plate.

-14-

4. An assembly according to claim 2 or 3, wherein said torque transfer means includes at least one body member and a plurality of first linkages pivotably connected between at least one said body member and said first support plate, and a plurality of second linkages pivotably connected between at least one said body member and said second support plate.
5. An assembly according to any one of the preceding claims, wherein said second coupling means further includes at least one first coupling member connected between said first and second support plates and adapted to fracture as a result of application thereto of radial or axial forces exceeding said respective predetermined levels.
6. An assembly according to claim 5, wherein said first and/or second coupling means includes a plurality of second coupling members adapted to fracture as a result of fracture of at least one said first coupling member.
7. An assembly according to any one of the preceding claims, wherein said second support plate is adapted to be mounted to said axle via a gearbox.
8. An assembly according to any one of the preceding claims, wherein said second support plate defines a region of decreasing cross section in a direction transverse to said axle.
9. An assembly according to any one of the preceding claims, further comprising removable securing means for securing said assembly to the axle.
10. A wheel assembly for a vehicle, the assembly substantially as hereinbefore described with reference to Figures 2 to 6 of the accompanying drawings.

-15-

11. A vehicle comprising:

a chassis;

a cab for accommodating at least one occupant;

at least one wheel assembly according to any one of the preceding claims; and

a respective axle provided on the chassis for supporting the or each said wheel assembly.



16

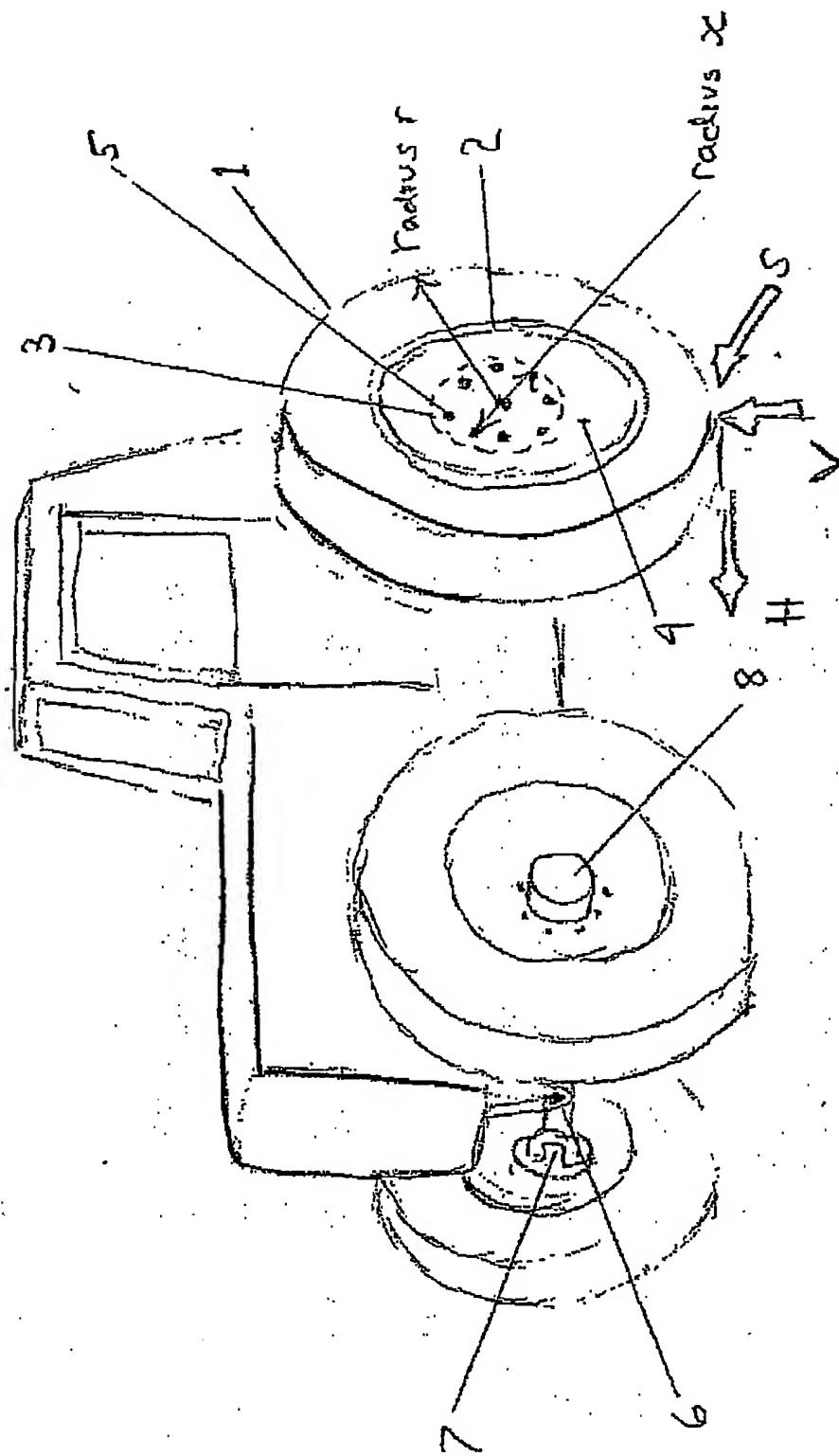


FIG I

PRIOR ART

2/5 01661854231

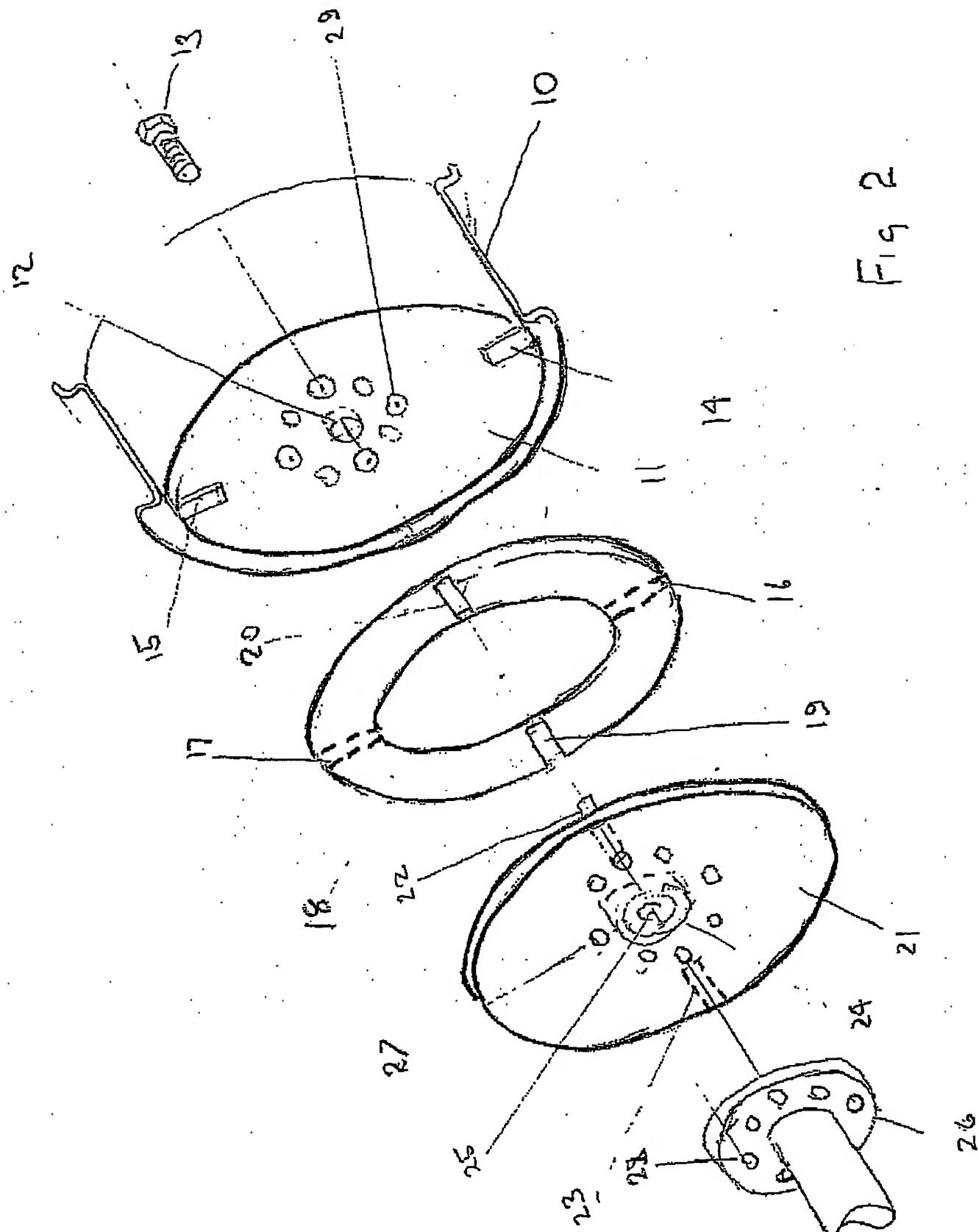


Fig. 2

11-Dec-2002 16:43

Alan Reece

01661854231

p.17

3/5

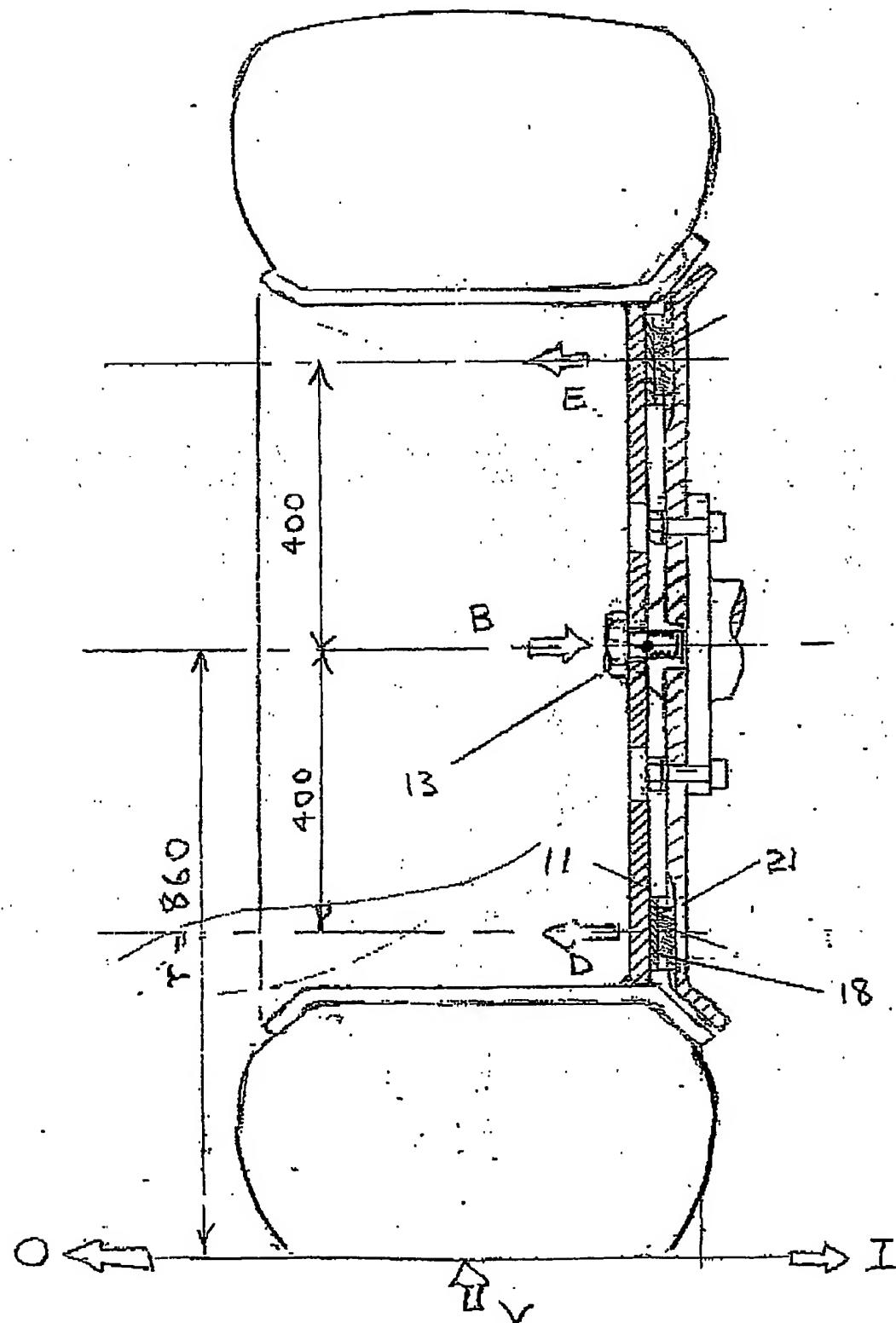


Fig 3

0055124 11 Dec 02 04:25

11-Dec-2002 16:44

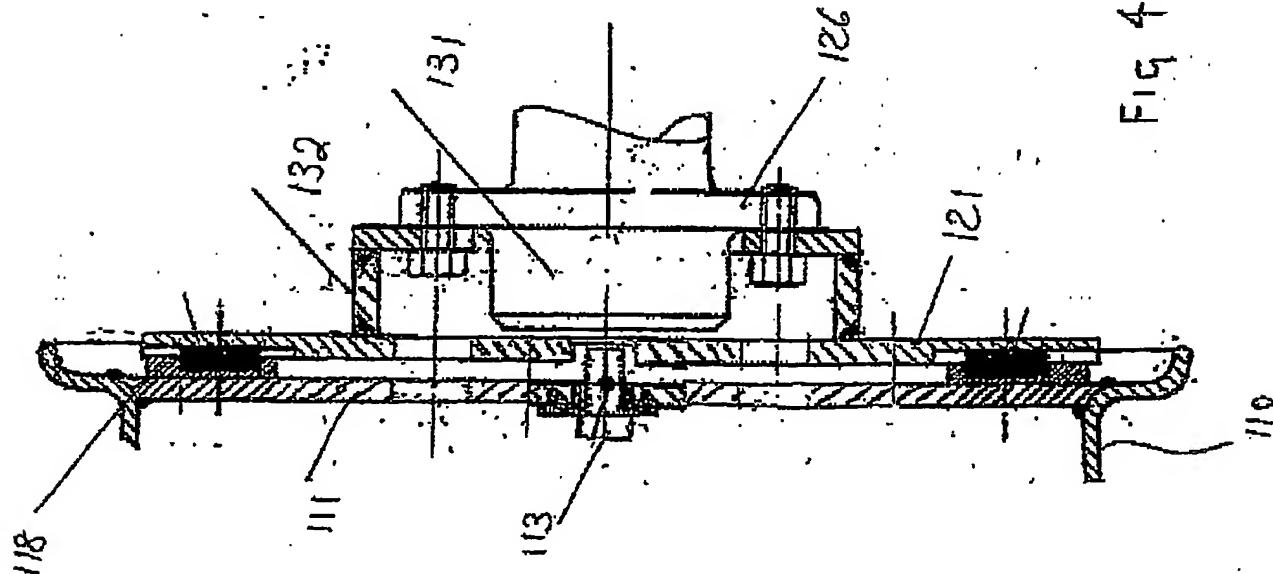
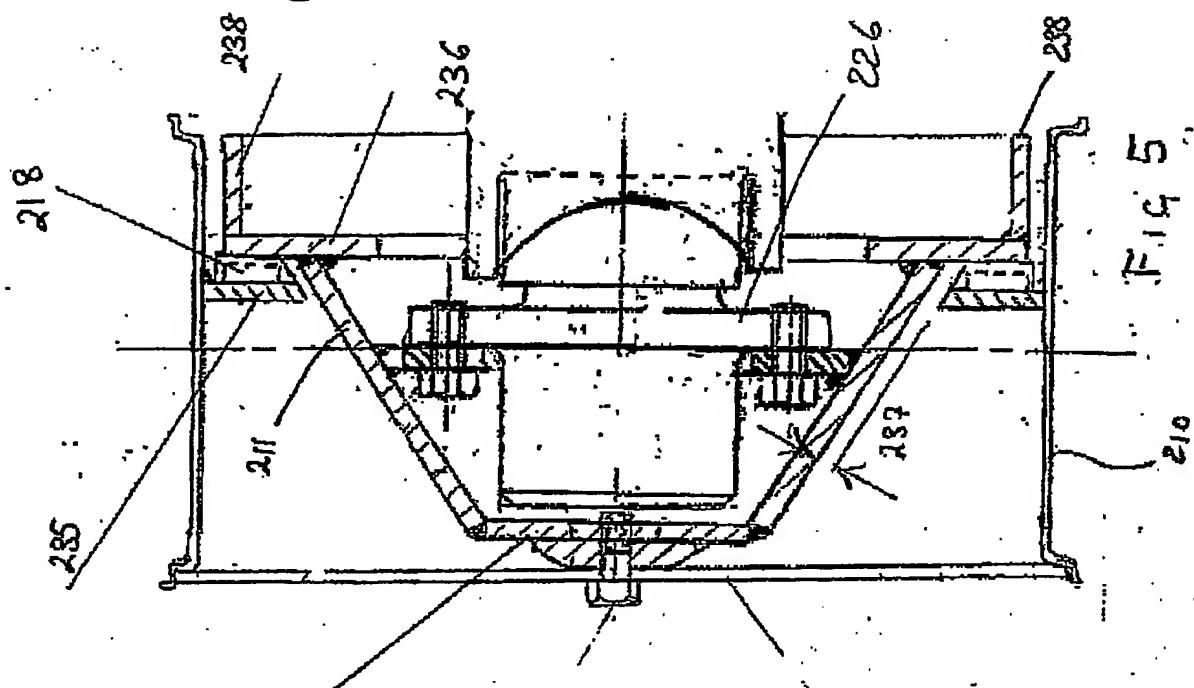
Rian Reece

01661854231

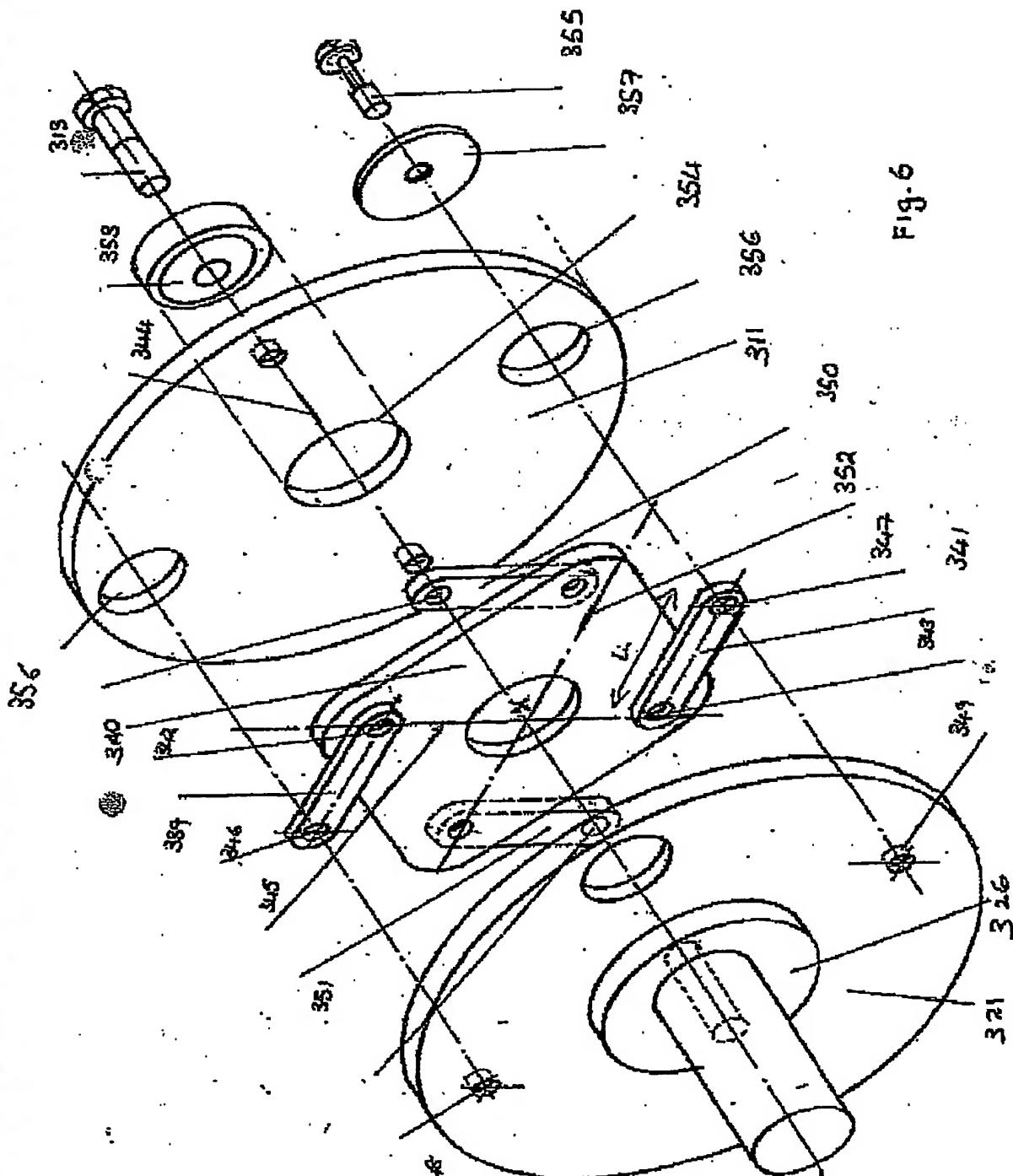
01661854231

p. 18

4/5



01661854231 5/5



五

**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- BLACK BORDERS**
- IMAGE CUT OFF AT TOP, BOTTOM OR SIDES**
- FADED TEXT OR DRAWING**
- BLURRED OR ILLEGIBLE TEXT OR DRAWING**
- SKEWED/SLANTED IMAGES**
- COLOR OR BLACK AND WHITE PHOTOGRAPHS**
- GRAY SCALE DOCUMENTS**
- LINES OR MARKS ON ORIGINAL DOCUMENT**
- REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY**
- OTHER:** _____

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.